

Installation Instructions

06-07 6.1L Hemi Chrysler 300C SRT-8, Dodge Magnum SRT-8 and Dodge Charger SRT-8, 3" aft-cat system

616MAG5/BX616MAG5



Please check Parts List below to insure that all parts are included in the product box !



Note: anti-seize should be applied to all fastener threads, pipe slip joints and mating surfaces of ball /socket connections.

Parts List and Description

Hardware List

(A)	PN	616DIP	-driver side inlet pipe	2	2-3/4" band clamps
(B)	PN	616PIP	-passenger side inlet pipe	4	3" band clamps
(C)	PN	51520833	-muffler	1	anti-seize
(D)	PN	616DTP	-driver side tail pipe		
(E)	PN	616PTP	-passenger side tail pipe		
(F)	PN	616DSR	-driver side resonator/tip		
(G)	PN	616PSR	-Passenger side resonator/tip		

Installation instructions:

1. Raise and support vehicle.
2. Lubricate factory rubber hangers with penetrating oil.
3. Remove fasteners attaching driver side tailpipe/resonator assembly to rear of center-mount factory muffler. Remove tailpipe/resonator from factory hangers and from vehicle.
4. Loosen stock clamps attaching stock exhaust to converter pipe outlets near front of vehicle.
5. Remove black factory stiffener cross-brace from bottom of vehicle.
6. With a helper, remove factory hanger rods from rubber hangers and remove remaining exhaust system from vehicle.
7. Place two supplied 2-3/4" clamps over muffler inlet pipes; install onto outlets of factory converter pipes as labeled.
8. Using two supplied 3"clamps, install muffler onto inlet pipes. Do not fully tighten clamps at this time.
9. Using two supplied 3"clamps, install left and right tailpipes to outlets of muffler and insert hanger rods into factory rubber hangers. Do not fully tighten clamps at this time.
10. Using remaining 3" clamps, install rear resonators/tips with clamps onto tailpipes.
11. Reinstall factory body stiffener brace to bottom of vehicle.
12. Align system and tighten clamps.

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